

TEMPERATURE GUIDE

Forging and hardening colours

The steel should be viewed in a dark or faintly lighted room and must not be exposed to direct light. The colour chart should be viewed in a normal diffused daylight and not in sunlight or artificial light.

Tempering colours for unalloyed and low alloyed steel

Colours assigned to a tempering time of 30 minutes. The colours should be viewed on a polished piece of steel.

